



VINCIT 650

WHAT VINCIT 650 DOES

VINCIT 650 IS A WATER-BASED PROTECTIVE COATING DESIGNED FOR THE PROTECTION OF FINE FERROUS METALS IN DEMANDING OUTDOOR MARINE CONDITIONS WITH A STRONG RESISTANCE TO UV DETERIORATION IN SUNLIGHT.

VINCIT 650 IS A STABLE AQUEOUS EMULSION CONTAINING ADVANCED SYNTHETIC CO-POLYMERS, SPECIALISED CORROSION INHIBITORS, LEVELLING AND DRYING AIDS. VINCIT 650 DRIES QUICKLY TO FORM A CLEAR TOUGH CORROSION PREVENTIVE FILM WHICH IS RESISTANT TO MECHANICAL DAMAGE.

FEATURES

- **EASY AND INEXPENSIVE TO APPLY**
- **WATER BASED SO MINIMAL ENVIRONMENTAL IMPACT**
- **VERY LOW VOC'S**
- **MEDIUM TERM PROTECTION, IN EXCESS OF SIX MONTHS, WITH CORRECT PREPARATION AND APPLICATION**
- **A TOUGH CLEAR COATING IS PRODUCED WITH GOOD RESISTANCE TO MECHANICAL DAMAGE**
- **THE HARD COATING PRODUCED IS CLEAR WHICH WILL ALLOW STENCIL MARKING ON THE PIPE TO BE VISIBLE**
- **A RELATIVELY QUICK DRYING TIME**
- **SUITABLE FOR MOST CLIMATES**
- **GOOD RESISTANCE TO UV**

APPLICATIONS

WELL MAINTAINED STOCKS OF OCTG ARE ESSENTIAL GIVEN THE SEVERE FORCES APPLIED DURING OFFSHORE OPERATIONS. FAILURE OF A PIPE STRING IS EXPENSIVE PARTICULARLY IN COMPARISON TO THE RELATIVELY LOW COST OF PRESERVATION WITH A COATING, SUCH AS VINCIT 650. FORMULATED TO PRESERVE THE EXTERNAL BARE METAL SURFACES OF HIGH VALUE ASSETS SUCH AS OCTG, BOTH IN TRANSIT AND STORAGE. THE PROTECTION PROVIDED, WITH THE CORRECT SURFACE PREPARATION AND APPLICATION CAN EASILY EXCEED SIX MONTHS.

FERROUS, NON-FERROUS AND LIGHT ALLOYS CAN ALL BE EFFECTIVELY PRESERVED AGAINST CORROSION WITH THIS EFFECTIVE WATER BASED COATING. THEREFORE MANY BARE METAL ITEMS WHICH NEED TO BE TRANSPORTED OR STORED WILL BENEFIT FROM THE USE OF VINCIT 650.

| NEAT PRODUCT DATA | |
|------------------------|---|
| STORAGE | IMPORTANT – PROTECT FROM FROST! STORE ABOVE 5°C |
| PRODUCT REF / CODE NO. | VINCIT 650 / 208303 |
| PACKAGING | STEEL OPEN TOP DRUM WITH PLASTIC LINER |
| PACK SIZE | 210KG (NOMINALLY 205L) |
| PRODUCT APPEARANCE | MOBILE WHITE LIQUID |
| FLASH POINT | N/A WATER BASED |
| SOLIDS CONTENT | 19% ± 1.0% |
| SHELF LIFE | 3 YEARS IN UNOPENED CONTAINERS |
| ECOLOGICAL INFORMATION | BIODEGRADABLE, NO BIOACCUMULATION POTENTIAL |
| VOC | 15 GRAMS PER LITRE |

| COATING DATA | |
|---|---|
| COATING APPEARANCE | CLEAR |
| LENGTH OF PROTECTION | OPTIMUM PERFORMANCE >6 MONTHS* |
| FILM THICKNESS | WET: 30-150 MICRONS* DRY: 5-30 MICRONS* |
| COVERAGE RATE | VARIABLE DEPENDING ON METHOD OF APPLICATION BUT FOR ESTIMATION PURPOSES 12M ² PER L + 10% CONTINGENCY (BASED ON 80 MICRON WFT) * |
| DRYING TIME | DEPENDANT UPON AMBIENT CONDITIONS BUT TYPICALLY: TOUCH DRY 15 MINUTES, OVERCOAT 1 HOUR, CURED DRY 12 HOURS |
| <i>*VARIANCES IN SURFACE PREPARATION AND METHOD OF APPLICATION MAY GIVE RISE TO RESULTS OUTSIDE THE STATED PARAMETERS</i> | |

APPLICATION NOTES

PREPARATION FOR COATING

ANY BARRIER COATING SERVES TO PREVENT THE ESTABLISHMENT OF CORROSION CELLS BY PREVENTING MOISTURE FROM CONTACT WITH THE METAL SURFACE. IN ORDER TO GAIN MAXIMUM PERFORMANCE FROM VINCIT 650 IT IS THEREFORE IMPORTANT TO ENSURE THAT THE SURFACE IS CLEAN, DRY AND FREE FROM ACTIVE CORROSION CELLS BEFORE COATING COMMENCES. ADHESION CAN BE IMPAIRED IF THE COATING IS APPLIED ON TOP OF AN EXISTING COATING SUCH AS “MILL VARNISH” WHICH MAY LATER CAUSE PROBLEMS. IDEALLY FULL REMOVAL OF OLD COATINGS IS OUR RECOMMENDATION BUT IF LEFT IN PLACE THEN PHYSICAL DISRUPTION TO THE SURFACE, I.E. POWER WIRE BRUSHING, TO CREATE A KEY IS ESSENTIAL AND MAY REDUCE THIS CONCERN.

AN IDEAL SURFACE IS NEAR WHITE METAL WITH A SURFACE PROFILE TYPICALLY 30 TO 50 MICRONS AS ACHIEVED BY S A 2 ½. IT IS RECOGNISED THAT UNDER FIELD CONDITIONS SUCH PREPARATIONS ARE NOT ALWAYS POSSIBLE. TECHNIQUES INVOLVING WIRE BRUSHING AND WATER BLASTING ARE SOMETIMES EMPLOYED. IN THESE CASES, IT IS VITAL THAT NOT ONLY LOOSE SCALE BUT ALSO TRACES OF OILY, GREASY AND WAXY SOILS ARE REMOVED IF THE



OPTIMUM PERFORMANCE OF VINCIT 650 IS TO BE REALISED. THIS IS BECAUSE THOSE RESIDUES MAY CONTAIN ACTIVE HYDRATED CORROSION CELLS WHICH ARE MERELY COVERED OVER BY THE BRUSHING ACTION AND THEN BECOME REACTIVATED UNDERNEATH THE COATING.

THE USE OF WIRE BRUSHING TECHNIQUES WILL BE GREATLY ENHANCED BY EITHER SOLVENT CLEANING OR STEAM CLEANING PRIOR TO THE MECHANICAL PROCESS.

THE DURATION OF PROTECTION ACHIEVED DEPENDS, TO A LARGE EXTENT, ON HOW GOOD THE SURFACE PREPARATION IS AND ATTENTION TO THIS PROCESS IS IMPORTANT. IN SIMPLE TERMS, PROVIDING THE COATING IS WELL APPLIED, THE BETTER THE SURFACE THE LONGER THE COATING WILL PROTECT.

COATING APPLICATION

VINCIT 650 IS A WATER BASED EMULSION THAT IS SUPPLIED ESSENTIALLY READY FOR USE. DURING TRANSPORTATION AND STORAGE THERE IS POTENTIAL FOR SOME SETTLING TO OCCUR AND THEREFORE STIRRING THE PRODUCT PRIOR TO USE IS ADVISED.

A VARIETY OF APPLICATION TECHNIQUES ARE POSSIBLE INCLUDING AIRLESS SPRAYING, PAINT ROLLING AND BRUSH. OUR RECOMMENDED APPLICATION IS BY AIRLESS SPRAY. IF BRUSHES AND ROLLERS ARE USED CARE SHOULD BE EXERCISED TO PREVENT COATING "DRAG" IN VIEW OF THE SHORT TIME REQUIRED TO ACHIEVE TOUCH DRY FILMS. UNDER EXTREME AMBIENT TEMPERATURE CONDITIONS (>80°C SURFACE TEMPERATURE) WETTING THE SUBJECT WITH WATER WILL ASSIST IN ACHIEVING AN EVEN DRYING BY DELAYING RAPID EMULSION BREAK.

WE RECOMMEND THE USE OF A "COMB" TYPE W.F.T. GAUGE IN QA SINCE THIS INVARIABLY MEASURES THICKNESS "OVER PROFILE".

THE DRYING TIME OF THE COATING VARIES IN RESPONSE TO AMBIENT TEMPERATURE, HUMIDITY AND VENTILATION. TOUCH DRYNESS MAY BE ACHIEVED WITHIN FIFTEEN MINUTES BUT FULL MECHANICAL STRENGTH MAY NOT DEVELOP FOR SEVERAL FURTHER HOURS. THE COATING SHOULD NOT BE EXPOSED TO DIRECT RAINFALL OR WATER UNTIL COATING IS DRY.

VINCIT 650 REMOVAL

VINCIT 650 IS NOT DESIGNED TO BE REMOVABLE AND IS THEREFORE DIFFICULT TO REMOVE.

SHOT BLASTING WILL EASILY REMOVE THE CURED COATING AND WHILE CHEMICAL REMOVAL IS POSSIBLE IT IS NOT RECOMMENDED.

SHOULD FURTHER ADVICE ON REMOVAL BE REQUIRED THEN CONTACT AGMA LIMITED.

HEALTH AND SAFETY

SEE SEPARATE SAFETY DATA SHEET

THE INFORMATION CONTAINED IN THIS DATA SHEET IS ACCURATE TO THE BEST OF OUR KNOWLEDGE AND BELIEF. NO WARRANTY IS, HOWEVER, GIVEN OR IMPLIED. CONSULT AGMA LTD CONCERNING ALL NON-STANDARD APPLICATIONS.

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